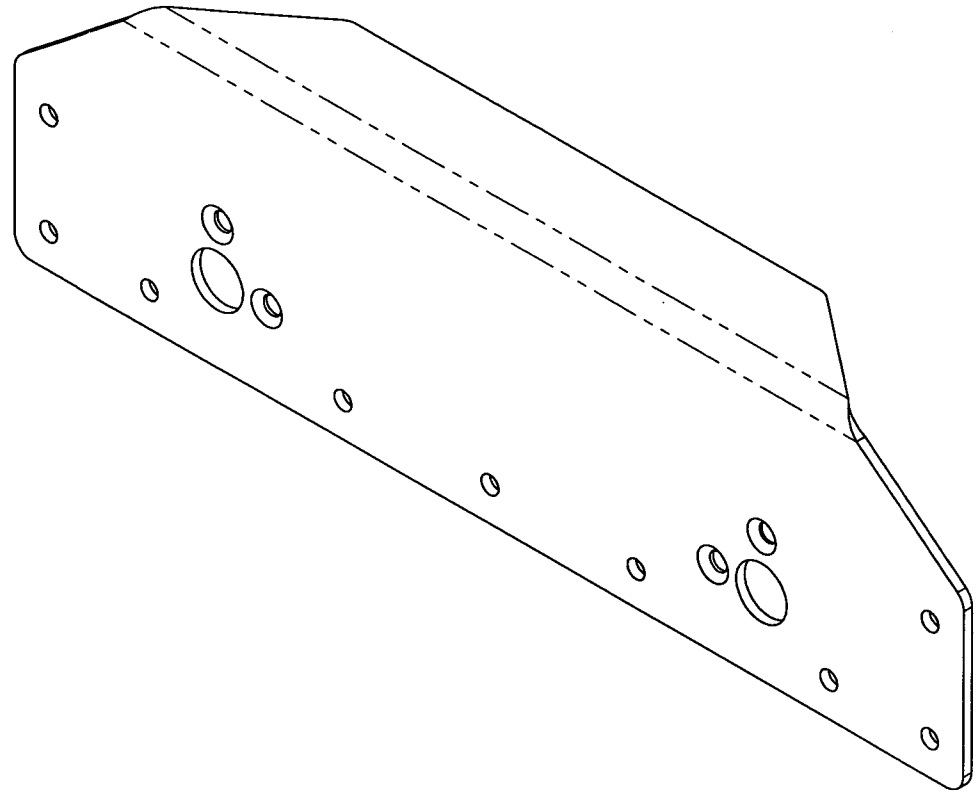


D4115-041 LITTER DOOR BRACKET ASSY

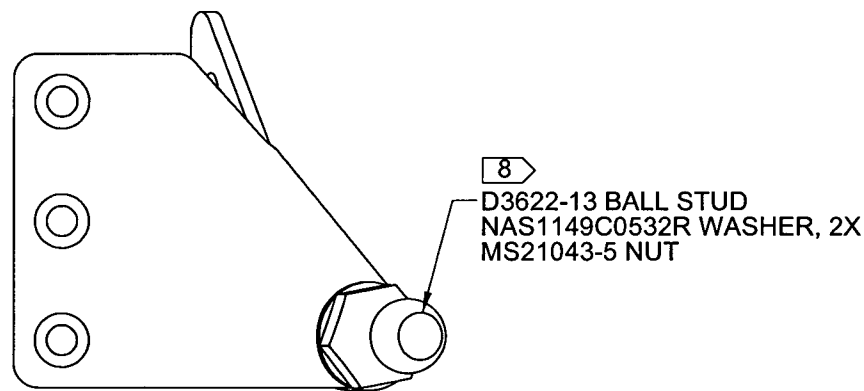
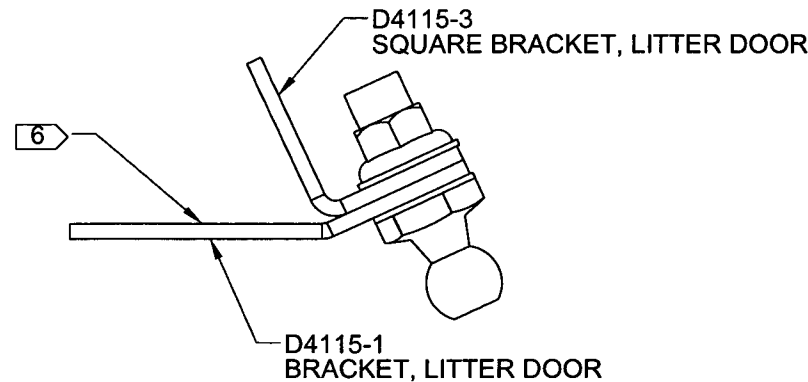


D4115-5 BRACKET, LITTER DOOR

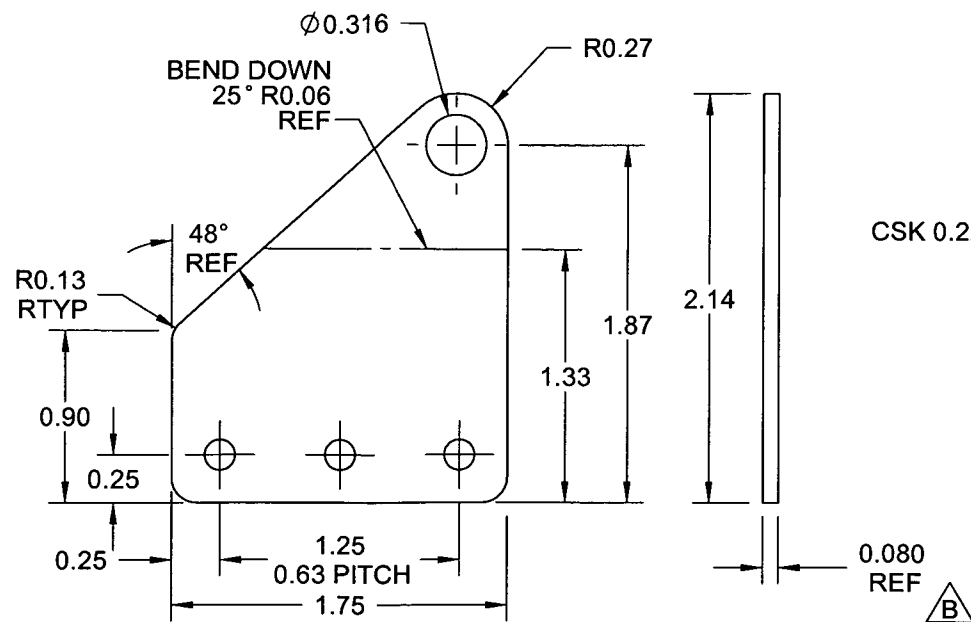
RELEASED
2010-11-30
MM

B	MATERIAL THK CHANGED FROM 0.063 TO 0.080	JPH	10.11.17
A	NEW ISSUE	JPH	10.07.20
REV.	DESCRIPTION	BY	DATE
DESIGN	JPH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	JPH		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>[Signature]</i>	D4115	SHEET 1 OF 3
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	LITTER DOOR BRACKET	NTS
DATE	10.11.17	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

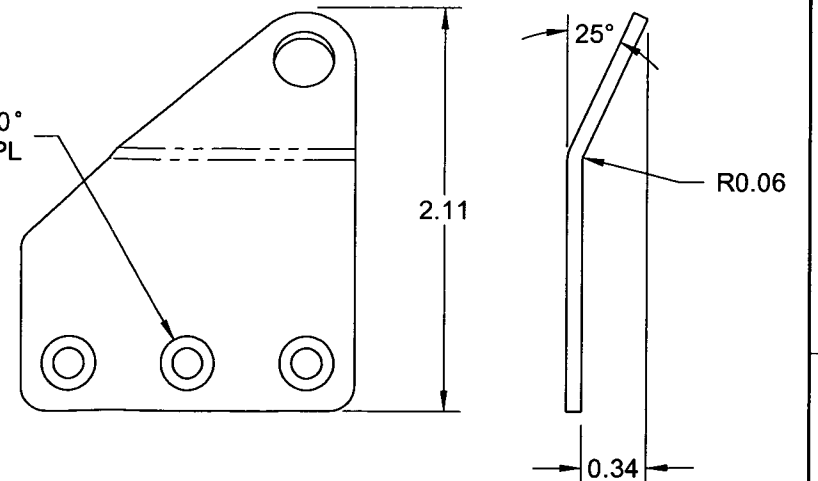
Qty -041	Part Number	Description
1	D4115-041	LITTER DOOR BRACKET ASSY
1	D4115-1	BRACKET, LITTER DOOR
1	D4115-3	SQUARE BRACKET, LITTER DOOR
1	D3622-13	BALL STUD
2	NAS1149C0532R	WASHER
1	MS21043-5	NUT



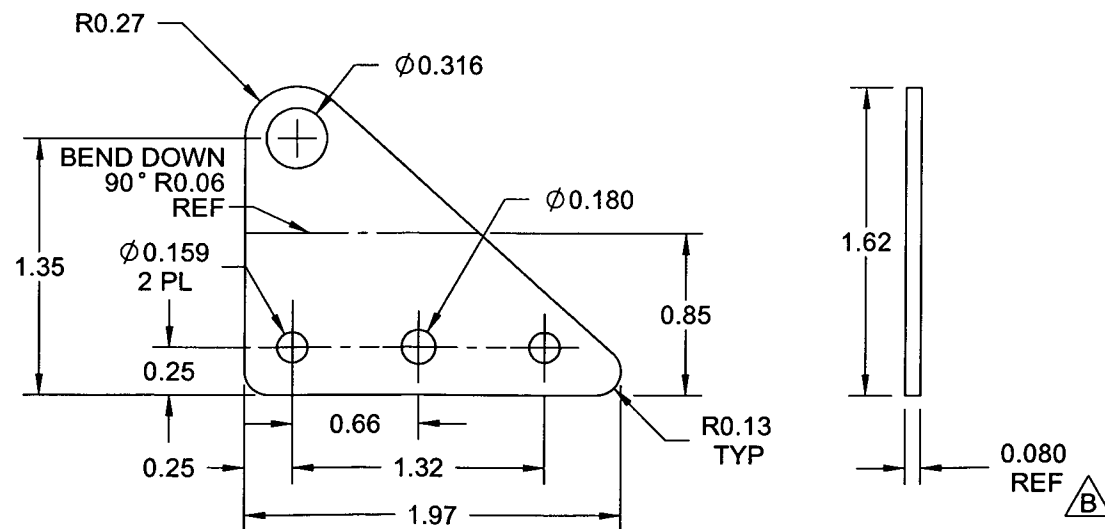
D4115-041 LITTER DOOR BRACKET ASSY



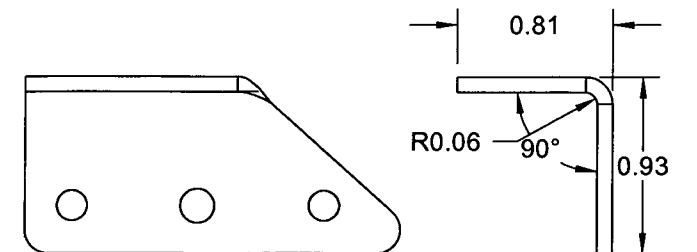
D4115-1F FLAT PATTERN, BRACKET, LITTER DOOR



**D4115-1 BRACKET, LITTER DOOR
(MAKE FROM D4115-1F)**



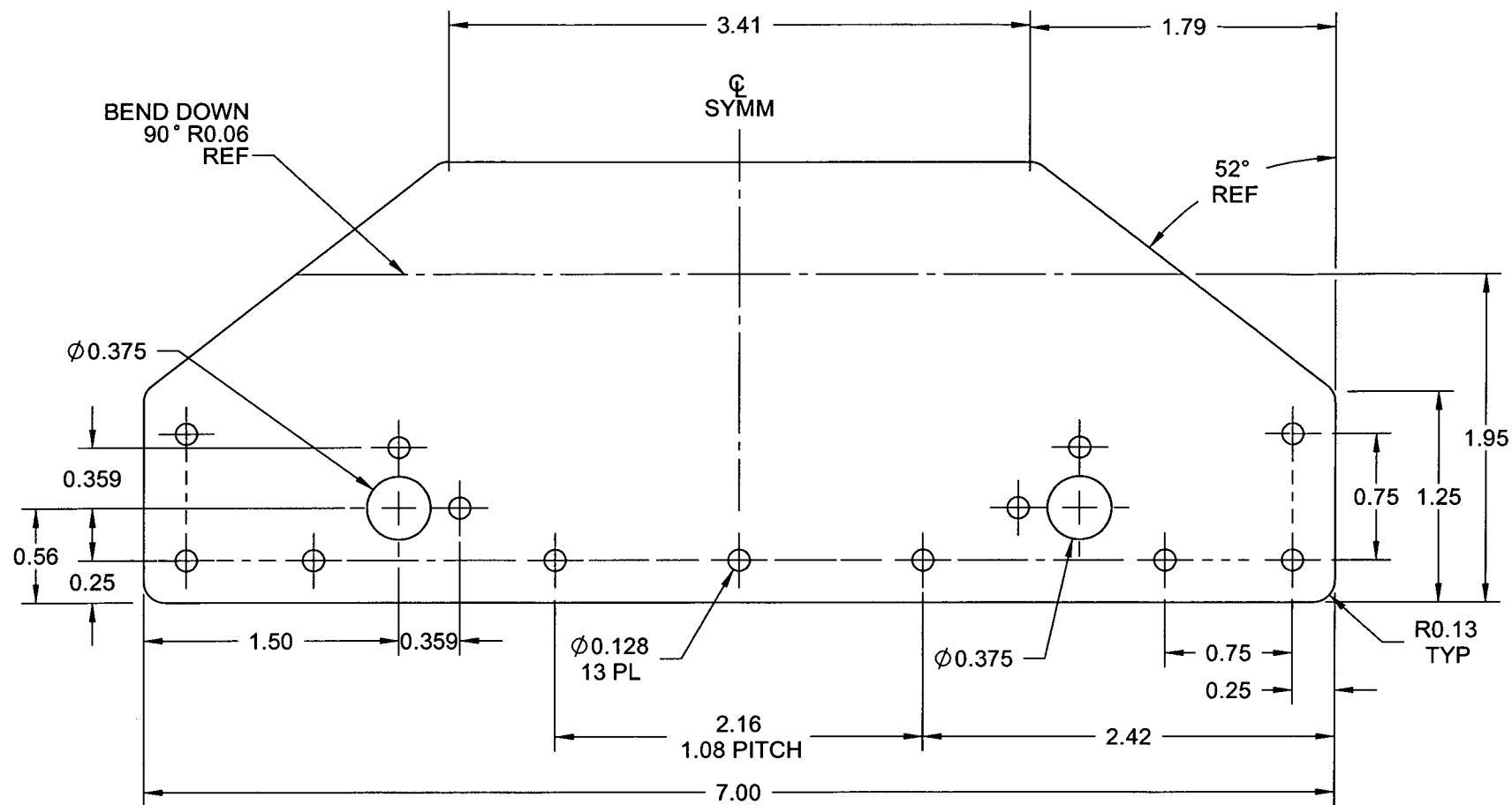
D4115-3F FLAT PATTERN, SQUARE BRACKET, LITTER DOOR



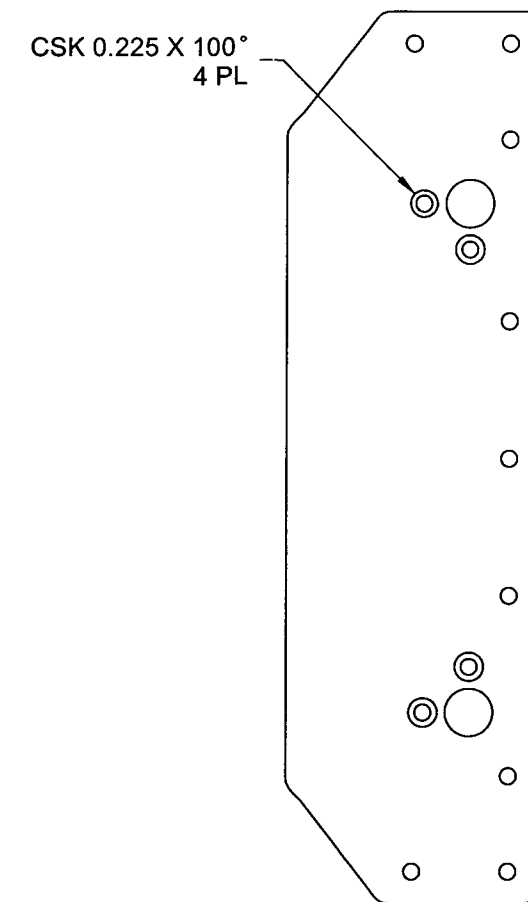
**D4115-3 SQUARE BRACKET, LITTER DOOR
(MAKE FROM D4115-3F)**

- NOTES:**
- 1) MATERIAL -1F & -3F: 303/304/316 STAINLESS STEEL SHEET ANNEALED 2B, 0.080 THK
PER MIL-S-5059 OR AMS 5513/5524 OR ASTM A240 OR ASME SA240
PER DART SPEC M304S14GA OR M303S14GA
-1: MAKE FROM D4115-1F.
-3: MAKE FROM D4115-3F.
 - 2) FINISH: NONE.
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED.
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED.
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION -041: IDENT P/N D4115-041 & B/N PER QSI 044 6.1
 - 7) WEIGHT -041: 0.12 lbs
 - 8) TORQUE TO 15 POUND INCH.

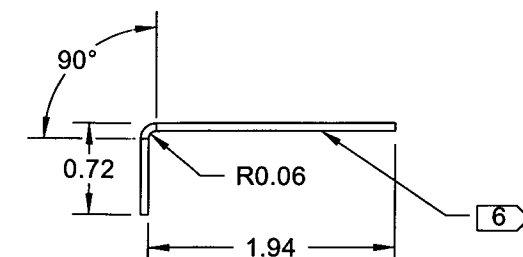
DESIGN	JPH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	JPH		
CHECKED	JPH	DRAWING NO.	REV. B
MFG. APPR.	JPH	D4115	SHEET 2 OF 3
APPROVED	JPH	TITLE	SCALE
DE APPR.	JPH	LITTER DOOR BRACKET	NTS
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D4115-5F FLAT PATTERN, BRACKET, LITTER DOOR



**D4115-5 BRACKET, LITTER DOOR
(MAKE FROM D4115-5F)**



NOTES:

- 1) MATERIAL -5F: 303/304/316 STAINLESS STEEL SHEET ANNEALED 2B, 0.063 THK
PER MIL-S-5059 OR AMS 5513/5524 OR ASTM A240 OR ASME SA240
PER DART SPEC M304S16GA OR M303S16GA
- 5: MAKE FROM D4115-5F.
- 2) FINISH: NONE.
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED.
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED.
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION -5: IDENT P/N D4115-5 & B/N PER QSI 044 6.1
- 7) WEIGHT: 0.28 lbs

RELEASED
2010-11-30

DESIGN	JPH	DART AEROSPACE LTD	
DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D4115	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		LITTER DOOR BRACKET	NTS
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